

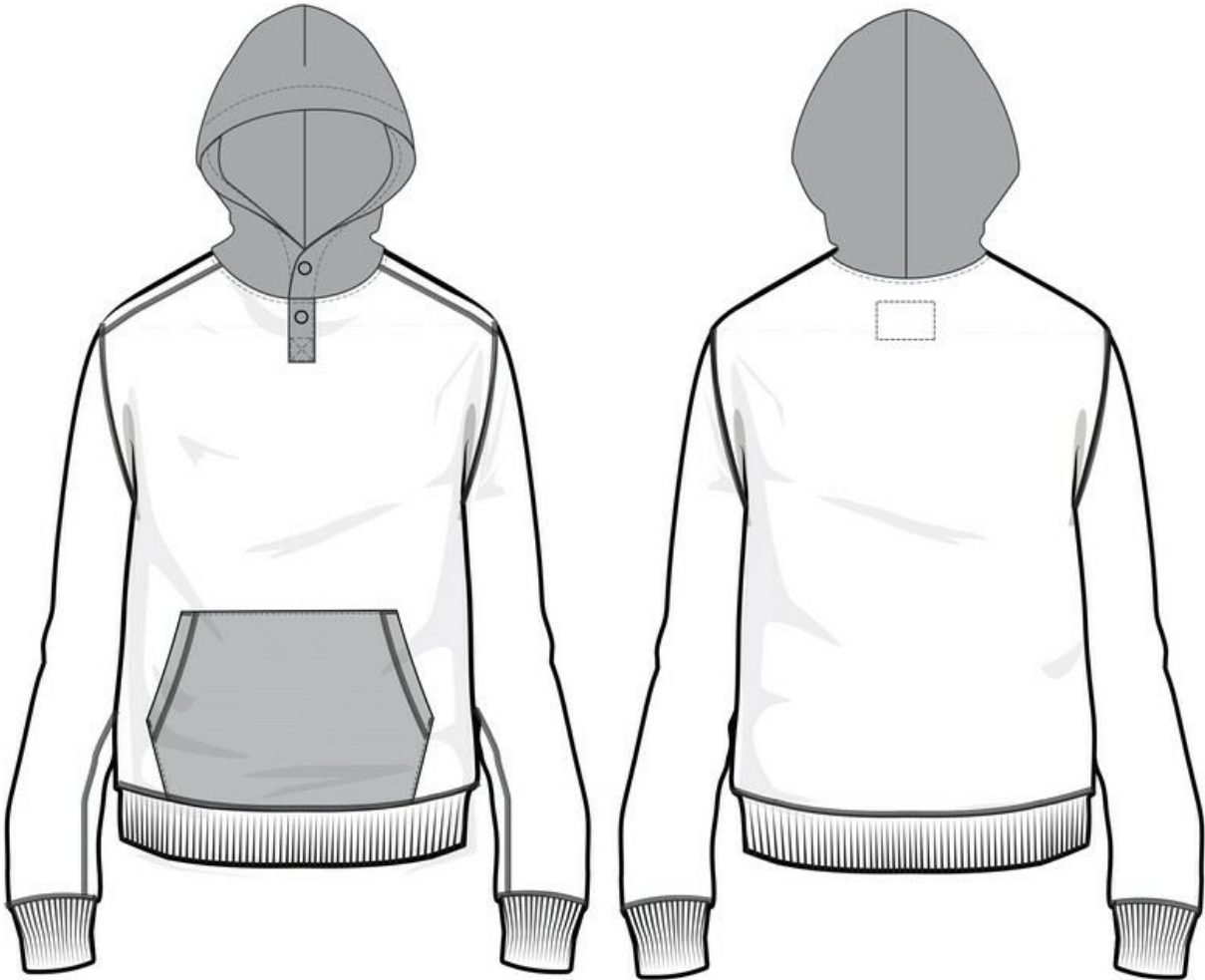

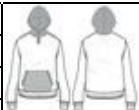






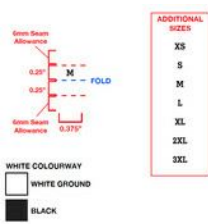


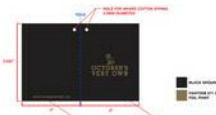




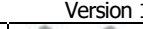


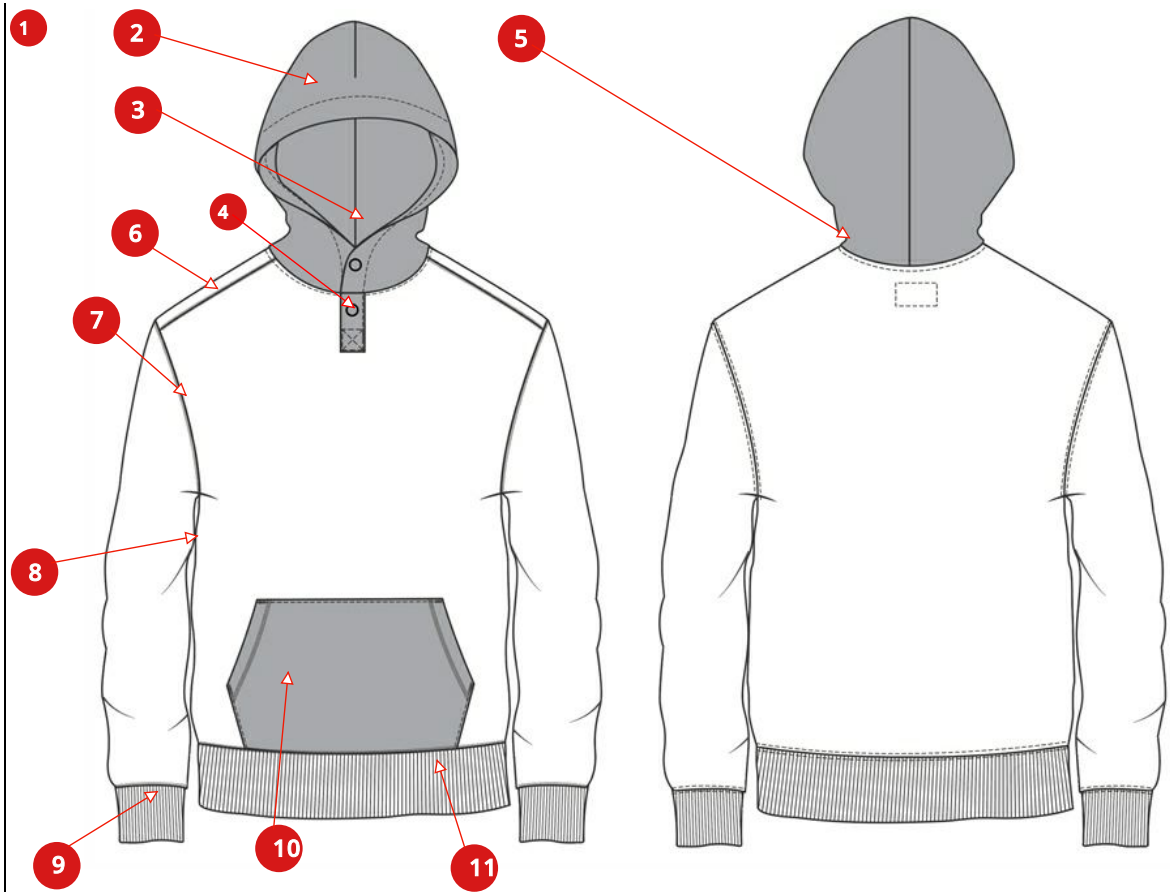
Article Summary										Version 1	
	Article Code	C-0425-KT-6295				Product Group	TOP				
	Article Name	NBA FLEECE & NYLON HOODIE				Product Sub-Category	HOODIE				
	Created On	12/02/24 11:44:41 AM				Material	100% cotton heavy fleece 460gsm (FB-K507)				
	Last Modified	12/30/24 4:55:47 PM				Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D				
						Season	2025 Winter				
						Life Cycle Stage	DeveTopment				
Gender Classification		Collaboration		Sub Class D		HOODIE		Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD		Release Date				Ex-Factory			
										COLORS	
SIZES											
000, 001, 002, 003, 004, 005, 006, 007, 4XL, 008											

Bill of Material										Version 1	
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Part	Material				Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	
Fabric											
	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D					0	Yards				
	2X1 RIB COTTON /LYCRA -WEIGHT TBD (FB-K1010)					0	Meter	QUALITY AS PER PROTO SAMPLE			
	NYLON QLTY USED ON THE PLAYSTATION PROTOS (FB-W1314)				HOOD + POCKET	0	Meter				
Trims											
	ONE GAME MAIN LABEL (TR-LT308) OVOS24_072_T main label t-shirts					0	Each		CADICA ASIA HONG KONG LIMITED		
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175					0	Each		Reca Mainetti Asia Ltd.	LBOVO175	
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB					0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T	
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT					0	Each		Vendor Sourced		
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A					0	Each		Reca Mainetti Asia Ltd.	HTOVO141A	
	NBA HOLOGRAM STICKER (ST104)					0	Each				
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					0	Each		Vendor Sourced		
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER					0	Each				
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					0	Each		Vendor Sourced		
	22L SNAP - PLASTIC (TR-CL112)					0	Each		Vendor Sourced		
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)					0	Each				

Bill of Material							Version 1
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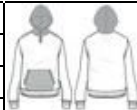
Material Image Sheet							Version 1
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FB-K507 100% cotton heavy fleece 460gsm	TR-LT308 ONE GAME MAIN LABEL		TR-LT246 OVO 2023 Alpha Sizing Tab	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	
							
LT110 CC LABEL - APPAREL	TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC				

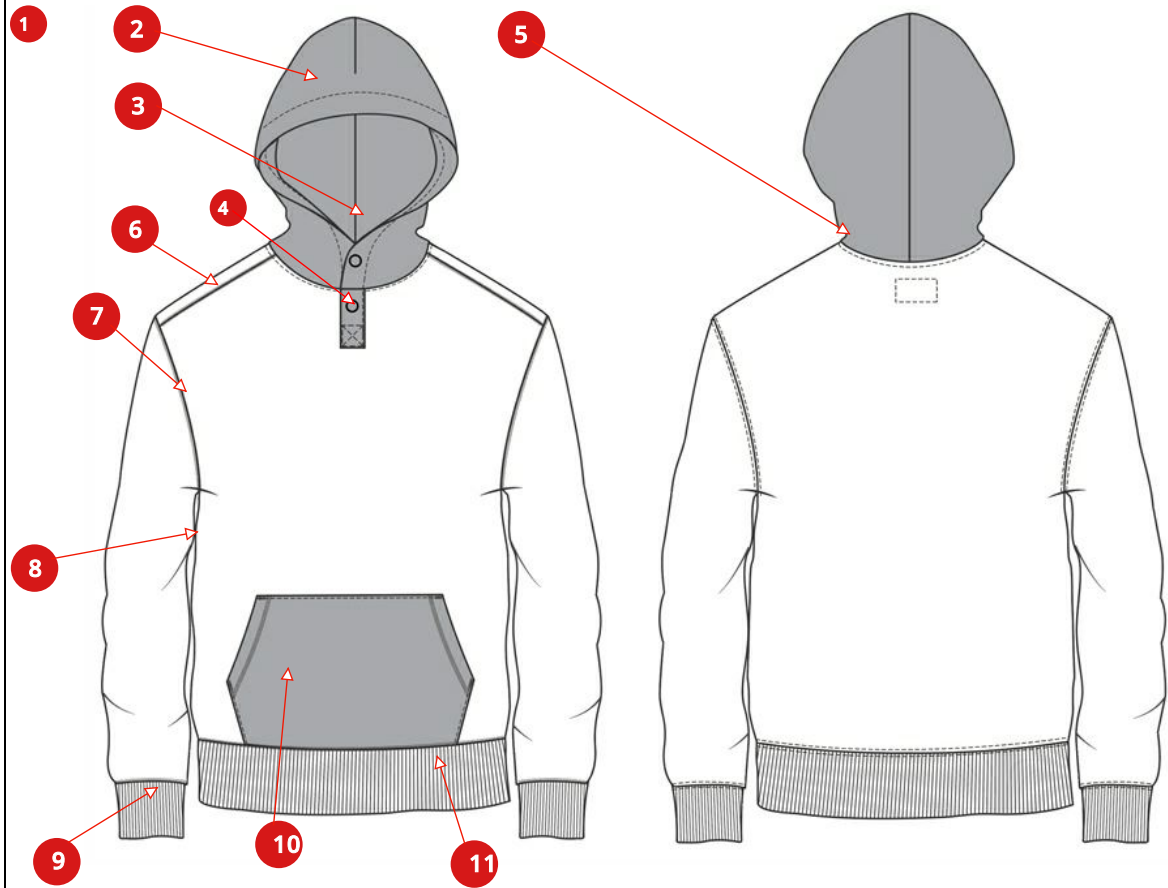
Construction details - Hoodie with snap placket							Version 1
	Article Code	C-0425-KT-6295			Product Group	TOP	
	Article Name	NBA FLEECE & NYLON HOODIE			Product Sub-Category	HOODIE	
	Created On	12/02/24 11:44:41 AM		Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Winter
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Comments



- ** HOOD AND KANGA POCKET WILL BE IN CONTRAST NYLON FABRIC****
- CONTRAST NYLON HOOD**
1 piece hood with contrast nylon lining.
Dart at CB, join with #512 mock safety stitch
SN topstitch at front edge to make STITCH channel
** OVER LAP @ CF NECK, WIDTH PER HEM HEIGHT, LEFT OVERLAPS RIGHT
- HOOD CLOSURE AT CF:**
1 SNAP APPLY ON HOOD OPENING HEM
PLACED AT 1" UP FROM CF NECK SEAM
- CONTRAST NYLON CF PLACKET:**
EXPOSED SNAP CLOSURE centered at placket. SN TOPSTITCH.
SEPARATE CONTRAST NYLON FOLDED UNDER PLACKET, LIGHTLY FUSED. JOIN TO BODY WITH SN EDGE TOPSTITCH.
Box + "X" topstitch at bottom of the placket SN TOPSTITCH JOINING ALL LAYERS.
- NECK SEAM**
SN 1/16" TOPSTITCH EDGESTITCH TO ATTACH TAPING TO INSIDE NECK FROM HPS TO HPS, ENDS TURNED UNDER - ENCLOSE SEAM ALLOWANCES
** TAPE PRE-SHRUNK, COLOURFAST
- SHOULDER SEAM**
Join with #512 mock safety stitch. 3NDL COVERSTITCH, STRADDLE SEAM
- ARMHOLE SEAM**
Join with #512 mock safety stitch. 3NDL COVERSTITCH, STRADDLE SEAM
- SLEEVE/ SIDE SEAM**
MOCK SAFETY SERGE TO JOIN
- SLEEVE OPENING CUFF**
RIB BAND, DOUBLE LAYER FOLD
Join with #512 mock safety stitch. 3NDL COVERSTITCH, STRADDLE SEAM
- KANGA POCKET**
NYLON pocket bag. Opening edges turned in, 3NDL COVERSTITCH, STRADDLE SEAM to form hem, 1/4" spacing.
Side and top edges serged and turned in. JOIN to body with SN


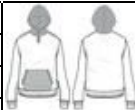
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TOPSTITCH. Bottom of bag finished into the band seam.
Bartacks at top and bottom of pkt openings.

- 11 BODY BAND
RIB BAND, DOUBLE LAYER FOLD
Join with #512 mock safety stitch. 3NDL COVERSTITCH,
STRADDLE SEAM

Measurement - Hoodie - Relaxed Fit ver2										All Measurements are in Inches						Version 1	
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	Created On	12/02/24 11:44:41 AM	Season							2025 Winter							
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! Q101	CF placket width		1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				
Q104	Placket opening length		1/4	1/4	NA	2 1/2	2 1/2	3	3	3	3 1/2	3 1/2	3 1/2				
F702	Placket box stitch height		1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				
! D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 1/4	19	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4	24 1/4				
! B301	Across: Chest : at mid. armhole		1/4	1/4	NA	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam		1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27				
! C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 3/8	10 7/8	11 3/8	11 7/8				
! G101	Bicep width:1" below armhole		1/4	1/4	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	34 1/4	35	35 3/4	36 1/2	37 1/4	38 1/4	39 1/4	40 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	2 15/16	3 1/8	3 5/16	3 1/2	3 11/16	3 15/16	4 3/16	4 7/16				
! G103	L/Sleeve :: 1" above cuff seam		1/8	1/8	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4				
A703	Body Band Height		1/8	1/8	NA	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4				
H708	Hood casing width :: at CF		1/8	1/8	NA	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				
! H703	Hood width :: at 5" Below Top Edge		1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
! H701	Hood height at CF		1/4	1/4	NA	14 3/4	15 1/4	15 1/4	15 3/4	15 3/4	16 1/4	16 1/4	16 1/4				
H702	Hood height at HPS		1/4	1/4	NA	13	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2				
! N101	Kanga pocket height at center		1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4				
! N102	Kanga pocket width at top edge		1/4	1/4	NA	8 1/2	8 3/4	8 3/4	9	9	9 1/2	9 1/2	9 1/2				
! N103	Kanga pocket width at widest point		1/4	1/4	NA	11 1/2	11 3/4	11 3/4	12	12	12 1/2	12 1/2	12 1/2				
! N104	Kanga pocket width at band seam		1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2				
N201	Pocket opening hem height		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
H606	Neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
12.4.2024 BASED OFF																	
C-0325-KT-6193																	

Measurement - Hoodie - Relaxed Fit ver2					All Measurements are in Inches		Version 1
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OVO X ALPHA INDUSTRIES GD HOODIE WITH body length, shoulder, sleeve, chest, x chest,							
x back, rib cuff measurements following collegiate 2025 spec, neck spec is still alpha industries							